




Due to its narrow and innovative construction, high level of user friendliness, and long service life, the HM 3 H sets new standards for quality and cost effectiveness. With its compact construction, it allows easy, uncomplicated, and rapid crimping. The intuitive UNIFLEX Software on the convenient IPC completes the HM 3 H and ensures product quality.



HM 3 H IPC



HM 3 H

Technical data	HM 3 H	Type of dies	
Crimp force (kN/Ton)	750/75	 239-xx-Ø-yy	
No grease: 20% less friction	✓		
Control	Control IPC	Ø mm	mm
2-braid + 2-pc fittings*	1"	6.8	65
4-spiral + 1-pc fittings*	¾"	9	65
4-spiral + 2-pc fittings*	¾"	10	65
Industry hose	2"	12	65
90° Elbows	1½"	14	65
Max. Crimp range	70 mm / 2.75"	16	65
Opening	+35 mm / +1.38"	17	65
Opening without dies	105 mm / 4.13"	19	65
Master dies length	100 mm / 3.94"	20	65
Type of dies	239-xx-Ø-yy	22	65
Speed (mm/sec)		24	65
Close	8.3	26	65
Crimp	8.3	28	80
Open	13.8	30	80
Noise level	53 dBA	31	80
Drive	5.5 kW 3~VAC	32	80
Oil	50 l	34	80
L x W x H (mm)	720 x 600 x 672	36	80
Weight (kg)	193	38	80
		39	80
		40	80
		44	80
		47	100
		50	100
		54	100
		57**	100
		62**	100
Options			
Control C.2	✓		

* According to the fitting. ** Not suitable for QDC 239.5.

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Description

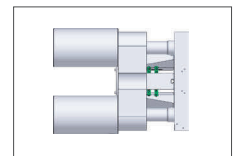


A 90° elbow with long ending is no problem for the UNIFLEX HM 3 H.



With the two-hole system, insertion of the dies from both sides is simplified and offers the possibility of selecting two different position (back and front) depending on the type of type of press jaw. The HM 3 H is compact and offers good accessibility.

Package:
Machine
+ PB Ø 17, 20, 24, 28, 32, 40, 44, 50
+ QDC 239.5
+ QDS 239 B
+ Control C.2



SC = Press tool with Cylinder