



Press designed specifically for the production of automotive hoses. A good example for such a tailor-made solution is the HMC 1-30 and HM 245 with C-shaped crimping tool designed for radial insertion of complex hose lines. This special press is an ergonomically designed, low-noise machine that requires no lubrication. It has been specifically devised for the production of hoses for the automotive industry, offering outstanding press forces and precision. With PFC and other optional features, you can adjust the press force to process materials that are easily damaged, producing strong and lasting connections without any need for gluing, screwing or welding.



HMC 1-30



HMC 245





HMC 1-30



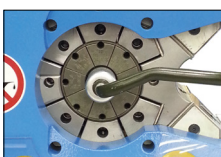
HM 245

Technical Data	HMC 1-30	HM 245
Crimp force (kN/Ton)	300/30	750/75
No grease: 20% less friction	✓	✓
Control	Control C.2	Control C.2
SAE R 12* 1 piece fitting		1"
SAE R 12* 2 piece fitting		3/4"
Industrial	1"	1"
Max. Crimp range	70 mm	70 mm
Opening without dies	90 mm	100 mm
Type of dies	239-38	239
Speed (mm/sec)		
Close	30	27
Crimp	5	5
Open	50	30
Noise level	< 80 dBA	53 dBA
Drive	4 kW	4 kW
Oil	80 l	100 l
L x W x H (mm)	650 x 590 x 1,700	1.020 x 950 x 1,450
Weight	320 kg	610 kg

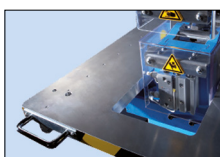
\* According to the fitting.

Type of dies		Type of dies (HM 245)	
	<b>239 - 38</b>		<b>239</b>
Ø mm	mm	Ø mm	mm
6.8	38	6.8	50
9	38	9	50
10	38	10	50
12	38	12	50
14	38	14	60
16	38	16	60
17	38	17	60
19	38	19	60
20	38	20	60
22	38	22	60
24	38	24	60
26	38	26	75
28	38	28	75
30	38	30	75
31	38	31	75
32	38	32	75
34	38	34	75
36	38	36	75
38	38	38	75
39	38	39	75
40	38	40	75
44	38	44	75
47	38	47	75
50	38	50	75
54	38	54	75
57	38	57	75
62	38	62	75

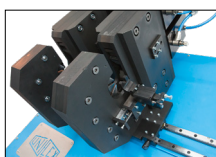
## Description



Radial insertion of workpieces, catering even to 90° bends.



Sliding table with handle.



Double head system.



Constant axial centre when crimping jaws are closed.