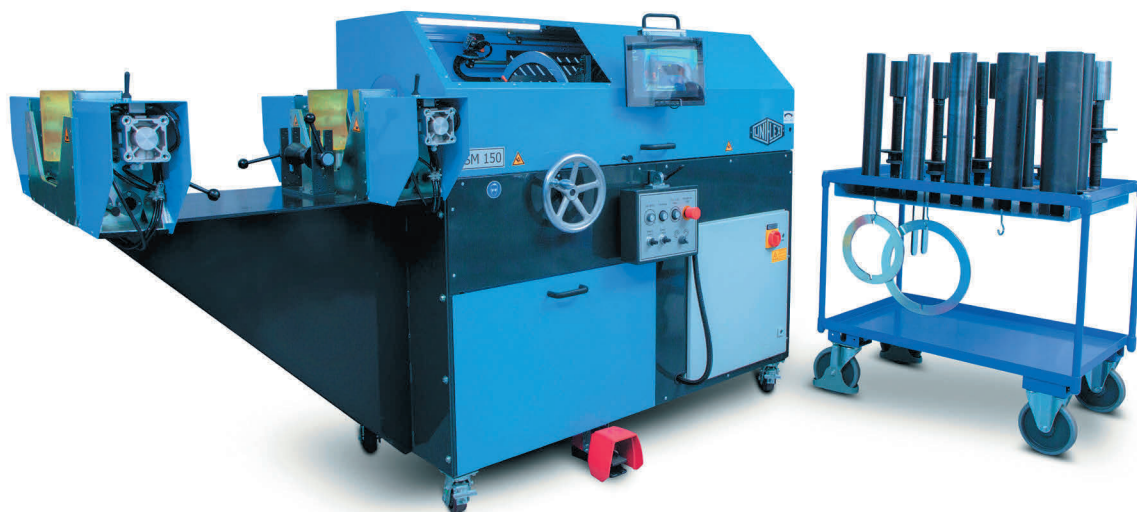




Internal and external skiving - efficient and clean!

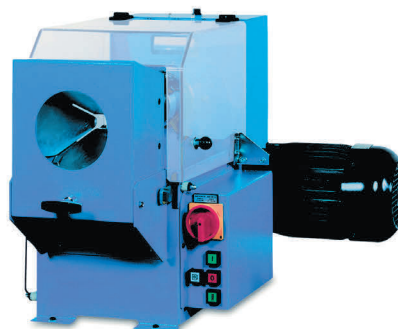
The USM 100, USM 125 and USM 150 are machines that prepare hoses for assembly, and skiving can be done both internally and externally simultaneously. The USM 125 and USM 150 are stable machines for skiving up to 4" and 5" hydraulic and industrial hoses.



USM 150



USM 125



USM 100



USM 100



USM 125



USM 150

Technical Data	USM 100	USM 125	USM 150
Internal skiving	¾" – 2½"	⅝" – 4"	2" – 5"
External skiving	¼" – 2"	⅝" – 4"	2" – 5"
Drive	1.2/1.8 kW (3~VAC)	3.3 kW (3~VAC), 7 Bar (100 psi)	4.4 kW (3~VAC), 7 bar (100 psi)
Type of application	Production	Production	Production
Noise level	60 dBA	< 70 dBA	60 dBA
L x W x H (mm)	780 x 620 x 550	1,600 x 570 x 1,600	2,545 x 810 x 1,500
Weight (kg)	70	450	700
Tool revolution	392 rpm/592 rpm	94 rpm	94 rpm
Accessories			
SSG	Standard	✓	✓
TU Table	✓	–	–

USM 100	
Internal Skiving	UIT 20, UIT 25, UIT 32, UIT 40, UIT 50, UIT 12, UIT 60
External Skiving	UOP 06, UOP 08, UOP 10, UOP 12, UOP 16, UOP 20, UOP 25, UOP 32, UOP 40, UOP 60
External skiving tools	UOT 06 – 50, UOT 60

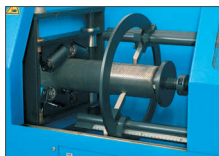
USM 125	
Internal Skiving	UIS 125.2 – DN 16, DN 19, DN 25, DN 31, DN 38, DN 51, DN 63, DN 76, DN 89, DN 100
External Skiving	UES 125.2 – DN 16, DN 19, DN 25, DN 31, DN 38, DN 51, DN 63, DN 76, DN 89, DN 100

USM 150	
Internal Skiving	UIS 150 – DN 31, DN 38, DN 51, DN 63, DN 76, DN 89, DN 100, DN 125
External Skiving	UES 150 – DN 31, DN 38, DN 51, DN 63, DN 76, DN 89, DN 100, DN 125

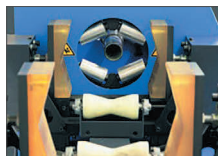
## Description



The SSG slitting tool shortens skiving chips up to 2".



Double skiving tool with hose.



Clamping and guiding unit with wheels for up to 5"-hoses.